

Amendments to the Claims:

The present listing of the claims replaces all past listings of the claims:

Listing of claims

1. (currently amended) An injection moulded article comprising a skin formed from a water soluble resin, wherein the resin comprises a water-soluble polymer and a water-soluble filler, wherein the water-soluble polymer comprises a sulphonated polymer and copolymers thereof.

2. (previously presented) An article as claimed in claim 1 wherein the water soluble polymer preferably comprises 20-90wt% of the resin, more preferably from 25-85wt%, more preferably from 30-80wt%, more preferably from 35-80wt% more preferably from 40-80wt%, more preferably from 45-80wt% and most preferably from 50-80wt%.

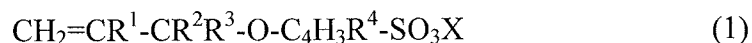
3. (previously presented) An article according to claim 1 wherein the water soluble polymer comprises a film forming polymer.

4.(cancelled)

5. (previously presented) An article according to claim 1 wherein the water soluble polymer comprises a polymeric polycarboxylic acid, a polycarboxylate or a salt thereof.

6. (cancelled)

7. (currently amended) An article according to claim 1, wherein the sulphonated polymer is based upon the monomer of Formula (1):



wherein R¹, R², R³, R⁴ are independently 1 to 6 carbon alkyl or hydrogen, and X is hydrogen or alkali; homopolymerised or copolymerised with one or more of acrylic, fumaric, maleic, itaconic, aconitic, mesaconic, citraconic and methylenemalonic acids or their salts, maleic anhydride, acrylamide, alkylene, vinylmethyl ether, styrene or a mixture thereof.

8.(previously presented) An article according to claim 1, wherein the water soluble polymer comprises a polyamine.

9.(previously presented) An article according to claim 1, wherein the water soluble filler comprises at least 10wt% of the resin composition.

10.(previously presented) An article according to claim 1, wherein the water soluble filler comprises a carbohydrate.

11.(currently amended) An article according to claim 10, wherein the carbohydrate comprises glucose, dextrose, fructose, lactose, sucrose, maltose, a dextrin, a sugar alcohol, pregelatinized starch ~~a water soluble starch derivative~~, a water soluble cellulose material or a mixture thereof.

12. (previously presented) An article according to claim 1, wherein the water soluble filler comprises an ionic sulphate salt.

13. (previously presented) An article according to claim 1, wherein the water soluble filler comprises an ionic silicate.

14. (previously presented) An article according to claim 1, wherein the water soluble filler comprises an oligomeric phosphate.

15. (previously presented) An article according to claim 1, wherein the water soluble filler has a detergent function.

16. (previously presented) An article according to claim 15, wherein the filler comprises a builder and/or a surfactant.

17. (previously presented) An article according to claim 1, wherein the resin includes a lubricant or a plasticiser.

18. (previously presented) An article comprising a skin formed from a water soluble resin and a detergent composition, wherein the resin is in accordance claim 1.

19. (previously presented) A method of producing an article having a water-soluble or water dispersible skin, wherein the skin is formed in an injection moulding process using a water soluble resin in accordance with claim 1.